



Supermarine
Marine Paint

P. O. Box 3007, Arlington
360-651-9050 FAX 360-651-2540
info@supermarinepaint.com
www.supermarinepaint.com

SM-527 Camo-Coat

SM-527

Authentic Military Camouflage Paint

Camo-Coat (SM-527) is a favorite with hunters, fishermen and outdoor enthusiasts. It provides you with the exact government spec non-reflective "drab" appearance and colors you want in a durable military specification camouflage enamel. It's the same product you expect to see on modern military vessels, aircraft, equipment or in WW II vintage applications.

Camo-Coat meets or exceeds government specification number TT-E-527 so you know you are getting the best! Camo-Coat produces a highly durable lusterless finish suitable for use on the interior and exterior of all types of marine surfaces, vehicles and equipment. It is acceptable for use above and below the waterline on trailered boats, trailers and infrastructure. With the recommended primer Camo-Coat may be used on ferrous and non-ferrous metals, fiberglass and wood. It is used widely as a marine and equipment enamel finish that withstands all types of weather conditions. The fully cured finish can withstand repeated washing and normal everyday abuse. It has proven its performance in various marine, industrial and commercial maintenance fields. It withstands salt spray, high impacts, abrasions and resists rust.

Camo-Coat is available in 100 colors as seen on the Supermarine Color Chart and in the Federal 595 Colorant system. Custom colors are available on request. Practical coverage is 300 square feet per gallon. Single stage no-mix formula. Available in quart, gallon and five gallon cans.

Product Features

- Authentic lusterless enamel
- Submersible finish
- Acceptable for use on most any substrate
- Easy to use no-mix formula
- Performs according to spec no. TT-E-527
- Available in 100 colors, Federal 595 Color System

PERFORMANCE DATA SHEET

TS 527 Camo-Coat Lusterless Enamel

PRODUCT TYPE: Lusterless Pigmented Alkyd Enamel.

DESCRIPTION: A versatile top quality alkyd enamel. It is a durable finish for use on military and other equipment where a low gloss is desired. It will not absorb dirt and is easily washed with any good detergent or paint cleaner. This high quality enamel has been sold successfully to the Federal government meeting military specification TT-E-527. It covers exceptionally well and does not show shiners.

Intended Use: For use on wood, steel, aluminum, fiberglass, composite, concrete or masonry surfaces: Motorized vehicles, aircraft, boats, equipment, tools, guns, hunting stands, walkways, ramps, steps, bridgeways and numerous other private, industrial and military applications.

PHYSICAL CHARACTERISTICS

VISCOSITY: 84 k.u.

DRY TO TOUCH: 2 hours

TACK FREE: 5-6 hours

DRY HARD: 8 hours

TIME TO RECOAT: Overnight

WEIGHT SOLIDS: 72.7%

VOLUME SOLIDS: 58.6%

WEIGHT PER GALLON: 10.10-11.30 lbs. per gal.

V.O.C.: 317 grams per liter

FLASH POINT: 105° F.

PRACTICAL COVERAGE: 300 square feet per gallon depending on surface to be coated.

SURFACE PREPARATION: Surface must be clean, dry properly prepared and free of all foreign agents and loose particles. Previously painted glossy surfaces should be dulled with sandpaper the equivalent. Steel, aluminum, fiberglass and concrete: Should be etched with SM-695 Etching Cleaner. For optimum adhesion over aluminum: Apply fog coat of SM-117 Pre-Wash Primer then Prime with SM-664D Etching Primer. Prime wood with SM-664 Etching Primer.

APPLICATION: Stir Camo-Coat thoroughly before applying. Apply by brush, roller or spray.

THINNING: Thinning is not recommended. If absolutely necessary use SM-101 Thinner.

CLEAN-UP: Equipment and tools may be cleaned with SM-101 Thinner.